



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2807-041
Job Sheet 169125



Part No: D2807-041

Job Qty: 6 ea

Part Name: Prop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/1/17

Job Tracking No:

Due Date: 12/8/17

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Transport Canada (CTRAN06)

Accounts Payable, Unit AFFA, 330 Sparks Street Ottawa, ON, K1V 0N5 Canada ph:(613) 998-3145

Note: DWG REV E IPP: D 07.11.12 ecn1019, replaces D2807 EC verified by DD IPP Rev:E 08-02-12 ECN 1111 DD verified by: ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		12/7/17	0.00	0.00	Purchasing		SP 17-12-28
110	Packaging	6 pcs		12/7/17	0.00	0.00	Packaging2		SP 17-12-28
120	QC	6 pcs		12/7/17	0.00	0.00	QC6		38
130	Small Fab	6 pcs		12/8/17	0.00	0.12	Small Fab-2		9-88 DAS
140	QC	6 pcs		12/8/17	0.00	0.00	QC5		38
150	Packaging	6 pcs		12/8/17	0.00	0.00	Packaging3-1	Stoll	AT 18/01/23
160	QC21-SA	6 Ea		12/8/17	0.00	0.00	QC21		DAS

Part Op 100 - Issue P/O: 38531 Order as per Dwg D2807 Possible supplier: Lift Support

Descriptions: Technologies, Saskatoon, Canada P/N 6/15-164/50-115N

110 - Ensure Material Release Note is attached

130 - 1-install D3671-1 as per dwg D2807

DAS
13
9-88

DEC 01 2017

JAN 24 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D3671-1 F164411 3x	6	9	0	0
130-Small Fab	6/15-164/50-115N F161885 3x	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/1/17 11:19 AM dart.lavoie.chantal

DART
AEROSPACE
S027160

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

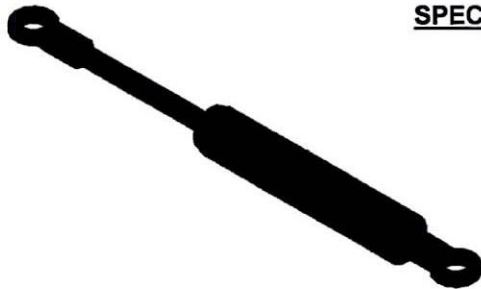


Prop Assembly

PART NO: D2807-041
Revision:
Operation: Purchasing
Change No:

Mfg Date: 12/28/17 Job No: 169125
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SPECIFICATION CONTROL DRAWING



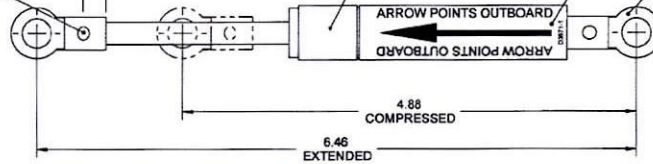
(B)
(ALTERNATE ONLY)
CRIMP 0.015-0.025 DEEP
WITH Ø0.375 TOOL AT
2000psi (REF) TYP TWO
SIDES PER LUG

(B)
0.24 TO CRIMP
(TYP)

D2807-5
OR
(ALTERNATE ONLY) D2807-1

AFFIX D3671-1 PLACARD
ENSURE PLACARD DOES NOT
CONCEAL ANY TEXT OR MARKINGS
ON THE GAS SPRING

(B)
(ALTERNATE ONLY) D2807-3
BOTH ENDS



D2807-041 GAS SPRING

D2807-041 GAS SPRING ASSEMBLY PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D2807-041	GAS SPRING ASSEMBLY
1	D2807-5	GAS SPRING
1	D3671-1	PLACARD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.169 LBS
- 8) ALTERNATE PART: D2807-5 CAN BE MADE FROM ASSEMBLING D2807-1 (1) AND D2807-3 (2)
(WEIGHT: 0.176 LBS)



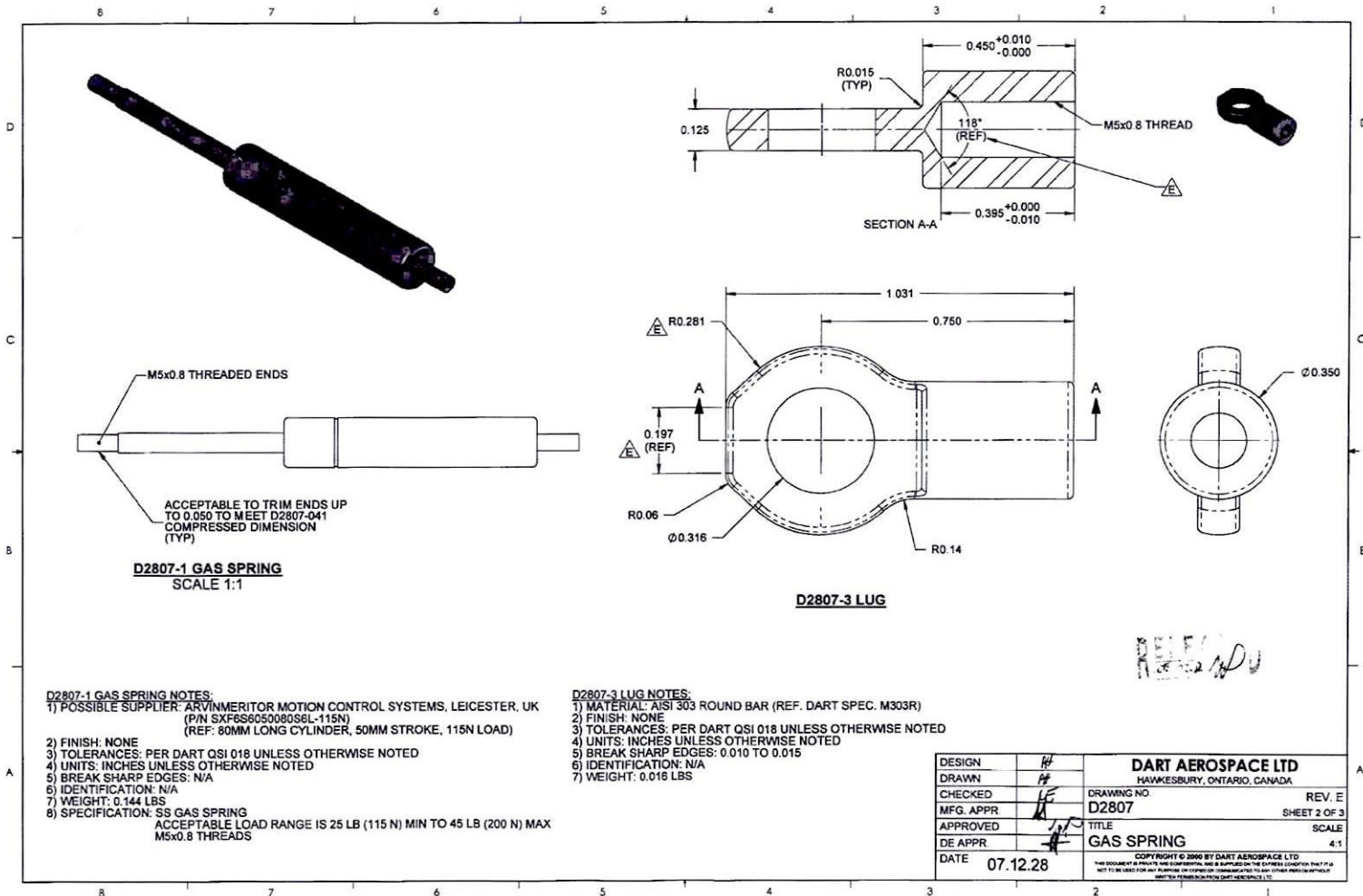
RELEASED

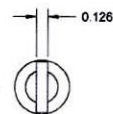
E	ADD D2807-5 GAS SPRING; D2807-1-3 ASSEMBLY IS AN ALTERNATE TO D2807-5 GAS SPRING; UPDATE DIMENSIONS ON D2807-3	PH	07.12.28
D	ADDED D3671-1 PLACARD ADDED -041 ASSEMBLY UPDATED DWG	DC	07.09.27
C	CHANGE SPRING TO SS, ADD -3 LUG	CP	05.05.25
B	ADD FINISH	CP	05.03.16
A	NEW ISSUE	DS	00.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AW		
DRAWN	AW		
CHECKED	KE		
MFG APPR.	MP		
APPROVED	MP		
DE APPR.	MP		
DATE	07.12.28		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D2807** REV. E
SHEET 1 OF 3
TITLE **GAS SPRING** SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038531

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO038531

PO Date: 12/1/17

Due Date: 12/8/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
DEC 01 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	6/15-164/50-115N			Gas Spring receive pcs	Firmed	12/8/17	6 Ea	0 Ea	6 Ea	\$51.12/Ea	\$306.72
Line Item Note B169125											
2	SSA4/6-122-315-310N			Gas Spring	Firmed	12/8/17	6 pcs	0 pcs	6 pcs	\$51.85/pcs	\$311.10
Line Item Note B169130											
3	SSA4/8-122-310-360N			Gas Spring	Firmed	12/8/17	12 pcs	0 pcs	12 pcs	\$51.85/pcs	\$622.20
Line Item Note B169124											
4	B8-240-575-150N			Gas Spring	Firmed	12/8/17	8 pcs	0 pcs	8 pcs	\$33.00/pcs	\$264.00
Line Item Note B169129											
5	B8-154-387-156NX			Gas Spring	Firmed	12/8/17	2 pcs	0 pcs	2 pcs	\$21.14/pcs	\$42.28
Line Item Note B169128											
6	B6-190-475-070N			Door Prop As per Dwg D3552 Rev. L	Firmed	12/8/17	6 pcs	0 pcs	6 pcs	\$32.50/pcs	\$195.00
Line Item Note B169126											
7	B6-190-475-100N			Door Prop receive pcs	Firmed	12/8/17	10 Ea	0 Ea	10 Ea	\$32.50/Ea	\$325.00
Line Item Note B169127											
Grand Total:											\$2,066.30

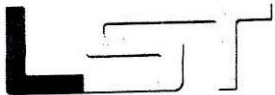
Order Notes

DWG REV A

DWG REV A

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY



LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

Packing Slip

P.O. No.	Date	Invoice #
038351	12/7/2017	17593

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via	FOB
12/7/2017	Fed-Ex	

Qty	Description
6	D2807-041 B169125 Stainless Gas Spring (6/15-164/50-115N)
6	D3969-1 B169130 Stainless Gas Spring (SSA4/6-122-315-310N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
12	D3969-3 B169124 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
8	D3552-11 B169129 Gas Spring
2	D3552-15 B169128 Gas Spring (B8-154-387-156NX)
6	D3552-23 B169126 Gas Spring (B6-190-475-070N)
10	D3552-29 B169127 Gas Spring (B6-190-475-100N)
Shipping Via FED EX Tracking # 770933872849	

Order checked by :



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Dec 07, 2017

This is to certify that the parts listed below meets specifications as required by your order.

- ✓ 6 Units: D2807-041 B169125 Stainless Gas Spring
- 6 Units: D3969-1 B169130 Stainless Gas Spring
- 12 Units: D3969-3 B169124 Stainless Gas Spring
- 8 Units: D3552-11 B169129 Gas Spring
- 2 Units: D3552-15 B169128 Gas Spring
- 6 Units: D3552-23 B169126 Gas Spring
- 10 Units: D3552-29 B169127 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : Dec 2017
This product is ROHS compliant.

Purchase Order # 038351
Invoice # 17593

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
President